

**Subcontracting
of mechanical components**

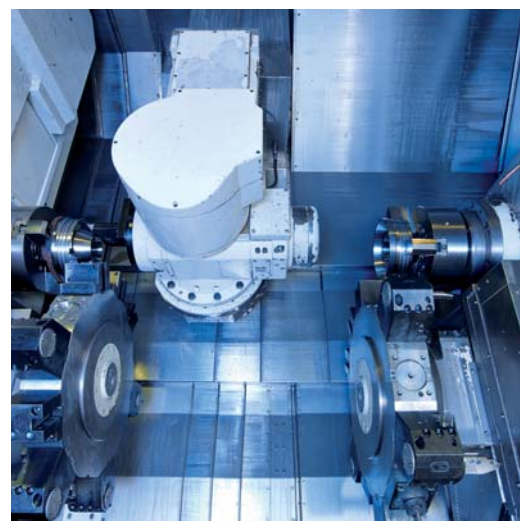
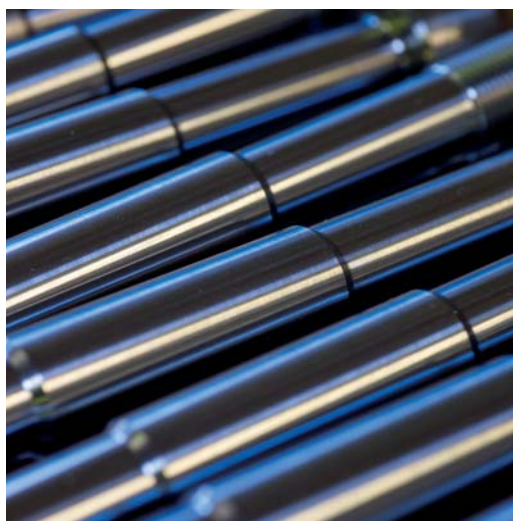
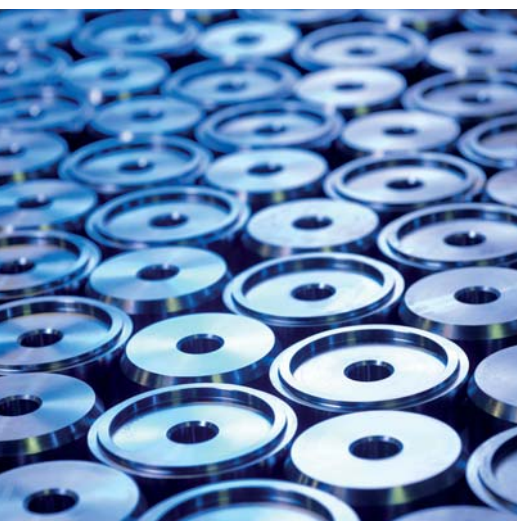
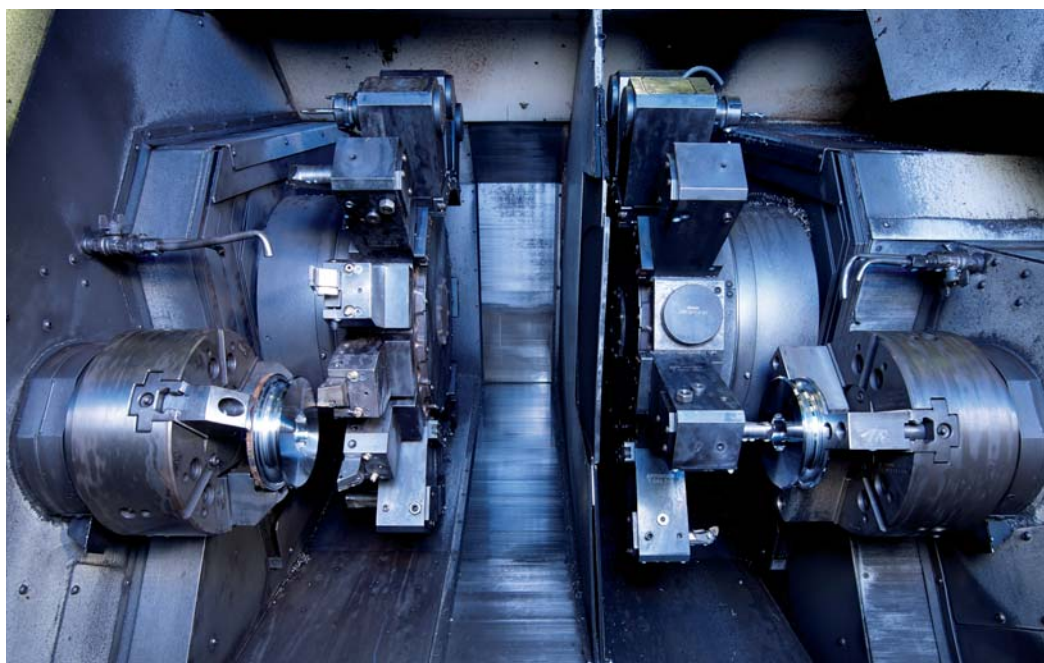
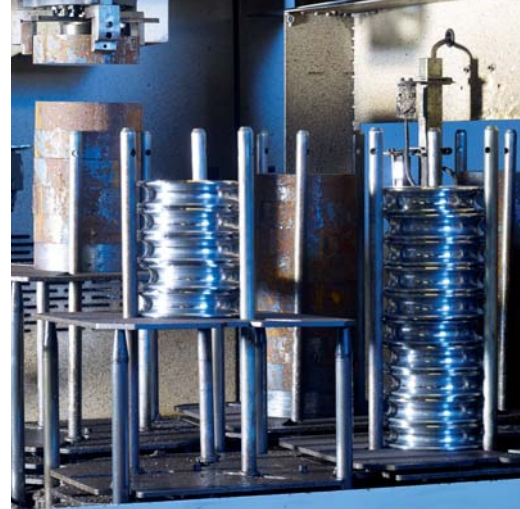
From single piece to large series



CNC Turning

Since its foundation in 1991, Haeck has built up a strong expertise in CNC turning. We have several highly automated multitasking machines, as well as standard lathes. We mainly focus on larger series (typically 20-10.000 parts/year). The multi-tasking machines have the following characteristics :

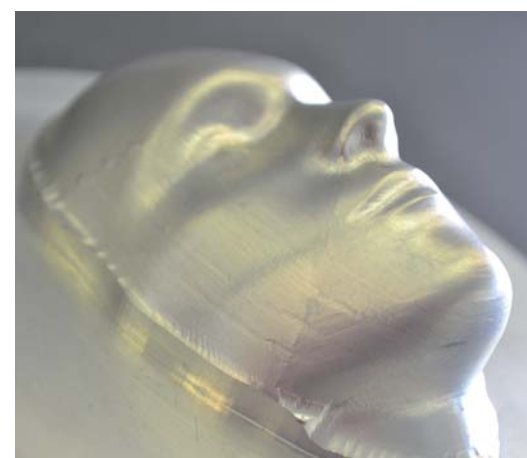
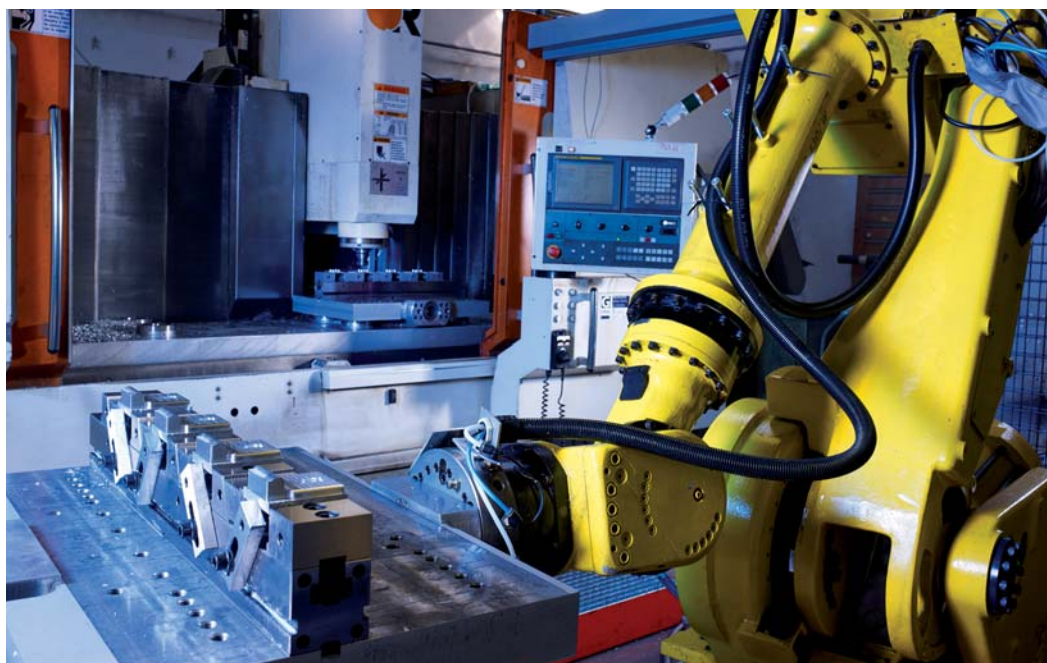
- Automatic loading of raw material or components (bar feeder, gantry loader, robot loading up to 200 kg). This – together with our 3shift production 24/24 - guarantees our high capacity.
- Complete finishing of components in one set-up. This guarantees high precision and a short delivery time. Typical characteristics of our machines :
 - double chucking
 - either driven tools or a fully integrated milling spindle
- Small series are typically produced on our standard CNC lathes, whereas large series are produced on our automated multi-tasking machines.





CNC Milling

We have several CNC milling machines (3-axis, 4-axis & 5-axis). Some of these machines are equipped with automatic pallet changer, allowing to mill larger series of components at maximum efficiency.



Profile of the company

Subcontracting of mechanical components in 3 shift operation.

Turning :

- 4 CNC lathes up to D550*1250
- 7 highly automated multi-tasking machines
- o With automatic loading (bar feeder and/or gantry loader and/or robot loading). Maximum loading capacity D400 (200 kg).
- o Double spindle
- o With driven tools or fully integrated milling spindle (max D400) (C-axis, Y-axis, B-axis)
- o Complete finishing of components in one set-up

Milling :

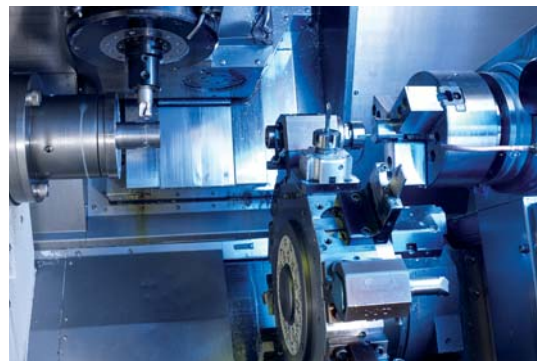
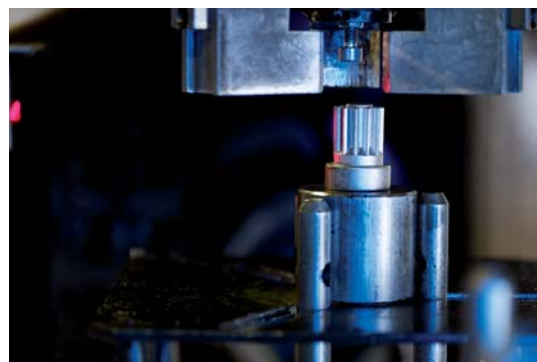
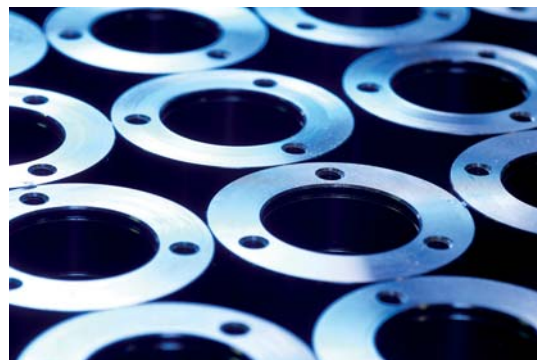
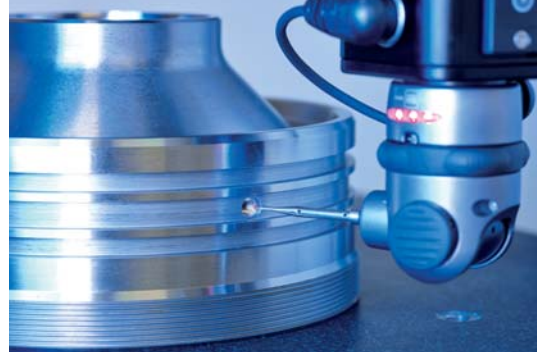
- 4 CNC milling machines
- o 3 axis milling up to 2100x600x600
- o 4-axis milling up to 2000x550x600.
- With integrated robot loading.
- o 5-axis milling up to D400x400

Quality Control :

- CMM (3D Coordinate Measurement Machine) Tesa 3D – 600x750x430
- Several Height Gauges (2D linear measurement)

CAD/CAM :

- Solidworks
- GibbsCam



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